



ironwood window + door systems



Site: Company Retreat, Karuizawa, Japan

Ipe, an extremely dense and durable exotic ironwood, is seamlessly integrated with clear Douglas Fir interiors. Known for its durability as well as its attractiveness, Ipe is highly resistant to rot, mold, insect damage, and abrasion, thus making it the perfect wood for exterior applications.

This monumental project featured large, angled jambs, rake windows and a variety of interior doors. Unison worked closely with Japan's Daisho Corporation to maintain the rigorous quality standards inherent in dealing with overseas installation. The scale and complexity of this international project emphasizes Unison's custom production and global business capabilities.

