

# bi - folding door systems

**Site: Primary Residence, Vancouver, BC**  
Conceptualized by Architect Allan Peters

Unison engineered and manufactured these solid Black Walnut bi-folding door system for a primary residence in Vancouver, designed by architect Allan Peters. Australian Eclipse hardware was chosen for this application, using their most robust E4 series to support the significant scale of this opening. Due to the tall 10' door height, Unison extended and recessed the upper flush-bolts to allow for a clear wood surface and ease of operation. The doors were factory finished with a 5-part stain and lacquer system to bring out the rich beauty of Black Walnut.

